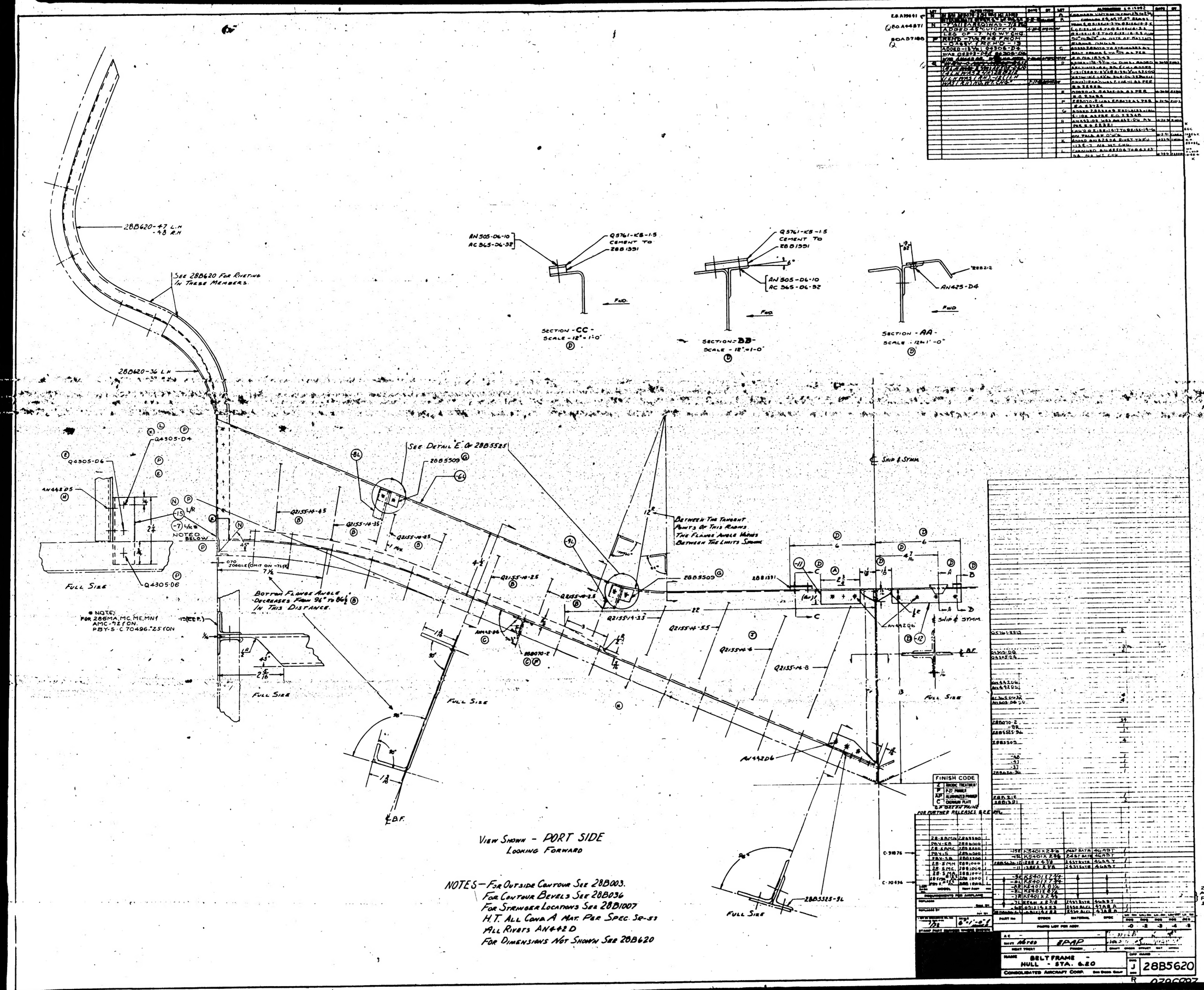
28B620-47 L.H
-48 R.H
See 28B620 For Riveting In These Members.
28B620-36 L.H
Q4305-D4
Q4305-D6
AN442D5
Full Size
Q4305-06
* NOTES:
FOR 28SMA, MC, ME, MN & AMC-12 (ON.
PBY-5 C 70496-25 (ON
See Detail E Or 28B5525
28B5509
Q2155-14-45
Q2155-14-35
Q2155-14-25
Q2155-14-15
Q2155-14-5
Q2155-14-6
Q2155-14-8
Q2155-14-55
Q2155-14-2.5
Between The Tangent Points Of This Radius The Flange Angle Varies Between The Limits Shown
Bottom Flange Angle Decreases From 96° To 86½° In This Distance.
AN442-06
28B070-2
28B1391
AN442Q6
AN442D6
28B5325-9L
Full Size
℄ Ship & Symm.
℄ B.F.
View Shown - PORT SIDE
Looking Forward
NOTES — For Outside Contour See 28B003.
For Contour Bevels See 28B036
For Stringer Locations See 28B1007
H.T. All Cond A Mat. Per Spec. SR-53
All Rivets AN442D
For Dimensions Not Shown See 28B620
AN505-D6-10
AC 565-D6-32
Q5761-K8-1.5
Cement To 28B1391
Fwd.
SECTION - CC -
SCALE - 12" = 1'-0"
SECTION - BB -
SCALE - 12" = 1'-0"
AN425-D4
SECTION - AA -
SCALE - 12" = 1'-0"
FINISH CODE
Z ANODIC TREATMENT
P P.27 PRIMER
AP ALUMINIZED PRIMER
C CADMIUM PLATE
3.4" DIAGONAL PRIMER
FOR FURTHER RELEASES SEE ATL
C-91876
C-70496
28-SMA, MC, ME, MN & AMC-12 (ON
PBY-5 C-70496 25 (ON.
NAME BELT FRAME - HULL - STA. 6.20
CONSOLIDATED AIRCRAFT CORP.
J 28B5620
R 070C097

H 155